CONVERSIONS FROM LINEAL FEET TO BOARD FEET IN STANDARD SIZES OF WESTERN LUMBER.

BEAR CREEK LUMBER, INC.
Phone # 509-997-3110
Fax # 509-997-2040
P.O. Box 669
Winthrop, WA 98862

Board Measure Equivalents

This table, based on Standard Nominal Sizes (from 1 x 2 to 8 x 24) has been developed by Western Wood Products Association as an aid to:

 a. determine lineal (linear) feet per 1000 board feet, and

b. find the equivalents
 between lineal and board feet.

The common lengths between 6' and 16' are tabulated in the table; a formula is provided for calculating other lengths.

The table can be used when dollar amounts are added, as the basis of converting:

a. cost per 1000 board feet to cost per lineal foot, or

b. cost per piece.

Refer to the other side of this sheet for additional information and examples of how to use the table to solve problems.

Actual dressed (surfaced), green and dry sizes are included for reference; however, nominal sizes are always used for board footage calculations.

When using this table start with the NOMINAL SIZES column. Read to the left for lineal foot information. Read to the right for board foot information.

For lengths, other than those tabulated, the formula for converting lineal feet to board feet is:

T x W x L = Board Feet

	Lineal Feet per 1000	Lineal Feet per Board	Green Surfaced Size for more	NOMINAL	Dry Surfaced Size for 1946 or	Soard Fest per Lineal	BOARD FEET (rounded to the rearest 1000h)					
	Board Feet	Foot	than 19% moist.	SIZE	less moisture content	Foot.	8	8		STHS 12	14"	167
BOARDS	6000° 4000 3000 2000 1500 1200 1000 857	6,0000 4,0000 3,0000 2,0000 1,5000 1,2000 1,0000 0,8571	Surfaced Dry Only	1 x 2 1 x 3 1 x 4 1 x 6 1 x 8 1 x 10 1 x 12 1 x 14	% x 1½* % x 2½ % x 3½ % x 5½ % x 7½ % x 9½ % x 11½ % x 13½	0.1667 0.2500 0.3333 0.5000 0.6667 0.8333 1.0000 1.1667	1 1.50 2 3 4 5 6 7	1.33 2 2.67 4 5.33 6.67 8 9.33	1.67 2.50 3.33 5 6.67 8.33 10 11.67	2 3 4 6 8 10 12 14	2.33 3.50 4.67 7 9.33 11.67 14 16.33	2.67 4 5.33 8 10.67 13.33 16 18.67
LUMBER	3000 2000 1500 1000 750 600 500 429	30000 2,0000 1,5000 1,0000 0,7500 0,6000 0,5000 0,4286	19/6 x 19/6 19/6 x 29/6 19/6 x 39/6 19/6 x 59/6 19/6 x 91/2 19/6 x 111/2 19/6 x 131/2	2 x 2 2 x 3 2 x 4 2 x 6 2 x 8 2 x 10 2 x 12 2 x 14	116 x 116 116 x 216 116 x 316 116 x 516 116 x 716 116 x 1114 116 x 1114 116 x 1314	0.3333 0.5000 0.6667 1.0000 1.3333 1.6667 2.0000 2.3333	2 3 4 6 8 10 12	2.67 4 5.33 8 10.67 13.33 16 18.67	3.33 5 6.67 10 13.33 16.67 20 23.33	4 6 8 12 16 20 24 28	4.67 7 9.33 14 18.67 23.33 28 32.67	5.33 8 10.67 16 21.33 26.67 32 37.33
DIMENSION LU	1333 1000 667 500 400 333 286 250	1,3333 1,0000 0,6667 0,5000 0,4000 0,3333 0,2857 0,2500	2% x 2% 2% x 3% 2% x 5% 2% x 5% 2% x 7% 2% x 9% 2% x 11% 2% x 13% 2% x 13%	3 x 3 3 x 4 3 x 6 3 x 8 3 x 10 3 x 12 3 x 14 3 x 16	216 x 216 216 x 316 216 x 516 216 x 716 216 x 916 216 x 1114 216 x 1314 216 x 1516	0,7500 1,000 1,5000 2,0000 2,5000 3,0000 3,5000 4,0000	4.50 6 9 12 15 18 21 24	6 8 12 16 20 24 28 32	7.50 10 15 20 25 30 35 40	9 12 18 24 30 36 42 48	10.50 14 21 28 35 42 49 56	12 16 24 32 40 48 56 64
DIMER	750 500 375 300 250 214 188	0.7500 0.5000 0.3750 0.3000 0.2500 0.2143 0.1875	35/e x 35/e 35/e x 55/e 35/e x 75/2 35/e x 95/2 35/e x 115/2 35/e x 15/2	4 x 4 4 x 8 4 x 8 4 x 10 4 x 12 4 x 14 4 x 15	Surfaced Green Only	1,3333 2,0000 2,6667 3,3333 4,0000 4,6667 5,3333	8 12 16 20 24 28 32	10.67 16 21.33 26.67 32 37.33 42.67	13.33 20 26.67 33.33 40 46.67 53.33	16 24 32 40 48 56 64	18.67 28 37.33 46.67 56 65.33 74.67	21,33 32 42,67 53,33 64 74,67 85,33
TIMBERS	333 250 200 167 143 125 111 100	0.3333 0.2500 0.2080 0.1667 0.1429 0.1250 0.1111 0.1000	519 x 519 519 x 719 519 x 919 519 x 1119 519 x 1519 519 x 1519 519 x 1719 519 x 1919	6 x 6 6 x 8 6 x 10 6 x 12 6 x 14 6 x 16 6 x 18 6 x 20	Surfaced Green Only	3,0000 4,0000 5,0000 6,0000 7,0000 8,0000 9,0000 10,0000	18 24 30 36 42 48 54 60	24 32 40 48 56 64 72 80	30 40 50 60 70 80 90	36 48 60 72 84 96 108 120	42 56 70 84 98 112 126 140	48 64 80 96 112 128 144 160
HEAVY T	188 150 125 107 94 83 75 68 63	0.1875 0.1500 0.1250 0.1071 0.0938 0.0750 0.0682 0.0625	7½ x 7½ 7½ x 9½ 7½ x 11½ 7½ x 13½ 7½ x 15½ 7½ x 17½ 7½ x 19½ 7½ x 21½ 7½ x 23½	8 x 8 8 x 10 8 x 12 8 x 14 8 x 16 8 x 18 8 x 20 8 x 22 8 x 24	Surfaced Green Only	5,3333 6,6667 8,0000 9,3333 10,6667 12,0000 13,3333 14,6667 16,0000	32 40 48 56 64 72 80 88 96	42.67 53.33 64 74.67 85.33 96 106.67 117.33 128	53.33 66.67 80 93.33 106.67 120 133.33 146.67	64 80 96 112 128 144 160 176 192	74.67 99.33 112 130.67 149.33 168 186.67 205.33 224	85.33 106.67 128 149.33 170.67 192 213.33 234.67 256



ADDITIONAL INFORMATION

Three basic units of measure are used for lumber:

1. Board Measure - is the term to indicate that board foot is the unit of masurement for most lumber dams.

A board foot is defined as a piece one inch thick (nominal) by one loot wide (nominal) by one foot long (actual) or is equivalent. For instance, a 2x6 also equals one board foot for each foot of length.

Board footage is calculated by multiplying the nominal trickness in inches (T) by the nominal width in inches (W) by the actual length in feet (L) and dividing by 12. The formula is:

T x W x L = Board Feet

Where T-nominalthickness in inches W-nominal width in inches L=length in feet

2 Surface Measure - is the square feet on the surface of a piece of lumber. Surface measure is calculated without regard to frickness of the piece i.e. a. 2x12 board, one bot long equals one square foot. The formula is:

> W x L = Surface Measure 12

3. Lineal Measure - is the total length in feet of a board, regardless of its thickness or width, i.e. a 2x14 one fool long is one lineal foot.

To calculate the board footage for sizes and lengths other than those given in the table:

To salculate the board feet per lineal foot of an uncommon size.

T x W = Board Feet per Lineal Foot

Example: A lineal foot of 3x5-1.25bf

- 2. To calculate the total board feet in an uncommon length of a particular size.
 - a, use the board tootage formula, or
 - Is use the board leet perlineal foot (either from your calculation, le 1.25 of for a 3x5, or from column (i) in the table times the length).

Examples: 17' of 3x5=1.25btx17 = 21.25bt 17' of 3xfi=1.5b(x17 = 25.5b)

Note: For multiple pieces; multiply he board leet in one piece times the number of pieces (as in Problem 2 opposite).



Western Wood Products Association Yeon Building 522 SW Fifth Avenue Portland, OR 97204-2122 503/224-3930

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USING THE TABLE **Explanation of Table Headings**

Limit fee per 1000	Limital feet per Board Feet	Green Surfaced Star for micro inter 1946 model content	NOMINAL SIZE	Dry Sentond Sign for 19% or less monture content	Sout Feet pe Linear foot	BGARD FEET Oxnorded in the required 100mg			
Board Fee						E R B E W	*		
(5)	(4)	2	1	(3)	(f)	0			

- (1) NOMINAL SIZE is the standard size designation for lumber, used for convenience.
- (2) Green Surfaced Size for more than 19% moisture content this is the actual (surfaced) size of unseasoned lumber which, by definition, has a moisture content in excess of 19%.
- (3) Dry Surfaced Size for 19% or less moisture content this is the actual (surfaced) size of air- or kin-dried, seasoned lumber which, by definition, has a moisture content of 19% or less.
- (4) Lineal Feet per Board Foot the lineal feet, in a given size piece. needed to equal one board foot.
- (5) Lineal Feet per 1000 Board Feet lineal feet, in given size pieces. needed to equal 1000 board feet.
- (6) Board Feet per Lineal Foot the number of board feet per one foot of length, in a given size.
- (7) Board Feet the columns in this section give board tootages for corresponding lengths and sizes. Lengths are given from 6 to 16 in 2' increments. Sizes are read from the NOMINAL SIZES column in the middle of the table.

Sample Problems

How to use the tabulated values for lengths given in the table.

Problem: How many board feet (bf) in 8, 2x4s, 12 long? Solution: Find 2x4 nominal size on chart. Read across the col-

umn, under the 12' heading and find 8 bt.

8 bf x 8 pieces=64 bf

2. How to find the total board footage for multiples of uncommon lengths of standard sizes.

Problem: How many bf are in 10, 4x8s, 20' long?

Solution: Find the board feet per lineal foot (column (6)) for 4x8;

it's 2,6667. Multiply times 20' in length, times 10 pieces.

2.6667 x 20 x 10 = 533.34 bf

How to convert price per 1000 bf to price per lineal foot.

Example: \$225.00/1000 bf for 2x8s

Problem: What is the price per lineal foot?

Solution: Find lineal feet per 1000 bf for 2x8s in the far left

column of the table; it's 750.

\$225 + 750 = 30° per lineal foot

4. How to convert price per 1000 bf to price per piece.

Example: \$255,00/1000 bl for 2x12s

Problem: What is the price for 10' of 2x12s?

Solution: Find bf for 101 of 2x12 in the table: it's 20 bf.

\$255 ÷ 1000 bf = .255

20 bf x .255 = \$5.10 (price for 10' of 2x12)

WWPA positions 13 professional field representatives throughout the country. Employee training seminars for letailers are one of the many services offered by the Association. Call the Field Services department in the home office (Portland, OR 503/224/3930) for addtional information.

Common Lumber Terminology

Price/ Unit Measurements

BF-Board Foot or Feet

The unit of measurement used for most lumber items. A board foot is defined as a piece one inch thick and 12 inches square or its nominal equivalent. For instance, a piece of lumber two inches thick by six inches wide equals one board foot of length.

LF- Lineal Feet

The unit of measurement referring to the running length.

MBF- Per Thousand Board Feet

Description of the unit of measurement expressed by the thousands or in the thousands. M is an arithmetical sum, the Roman numeral "M" means 1,000.

R/L- Random Length

Lumber containing an assortment of widths.

Freight Terms

F.O.B.- Free On Board

This refers to the named point to which a seller will load lumber on board transportation equipment at no additional charge to the buyer. That buyer pays for all other charges beyond that point.

Grading Terms

Grade

The designation of the quality of the wood; applied to lumber, plywood and logs. Grades run from Economy (the lowest) to Vertical Grain Clear (the highest).

TK- Tight Knot

A knot that may be red or black, and is so fixed by growth, shape or position that it retains its place in the piece of lumber.

CLR-Clear

A term including the higher grades of lumber; sound, relatively free of knots.

Btr.-Better

A term usually used to indicate that a lumber shipment contains a percentage of pieces that are of a higher grade than the lower grade stated. Thus, 32 and Better would contain pieces of #2 grade and some pieces of a higher grade such as a #1 and/ or Select Structural.

KD- Kiln Dried

Lumber which has been dried under controlled temperatures and humidities in a dry kiln.

P.A.D.- Partially Air Dried

Lumber which has been air dried to a relative degree of kiln drying.

Species Abbreviations:

WRC- Western Red Cedar AYC- Alaskan Yellow Cedar POC-Port Orford Cedar RWD-Redwood SPF- Spruce Pine Fir DF- Douglas Fir DF/L- Douglas Fir/ Larch PP- Ponderosa Pine

Milling Terms

R/S- Resawn

A process that reduces the thicknesses of the boards, dimensions, planks or other materials by cutting it into two or more thinner pieces on a resaw or circular or band saw.

Patt.-Pattern

How the board is cut to fit together with other boards, such as siding and paneling.

T&G- Tongue and Groove

Lumber that has been worked with a tongue on one edge of each piece and a groove on the opposite edge to provide a close joint by fitting the two pieces together.

E & CB- Edge and Center Bead

A pattern where the lumber is shaped to form a narrow half circle along the center of its length, with a tongue and groove pattern on its side.

E-Eased Edge

A slightly rounded surfacing on pieces of lumber to remove the sharp corners.

Saw Texture

A rough sawn appearance put on the face of a piece to give it a textured look.

Rough cut

Lumber which has not been surfaced, but which has been sawn, edged and trimmed at least to the extent of showing saw marks in the wood on the four longitudinal surfaces of each piece.

Surfaced Lumber

Lumber that has been surfaced by planing or sanding to attain smoothness of surface and uniformity of size. Examples: Surfaced Four Sides (S4S), Surfaced Two Sides (S2S), Surfaced One Edge (S1E) or a combination such as Surfaced One Side and Two Edges (S1S2E).

